



Finishing of Parkwood Duramax Composite Doors

Congratulations on your purchase of a Parkwood Duramax composite door! Please take care and wrap or cover your door with some protection to ensure it is in good condition before and after coating, until site work is finished. Enjoy your door for years and years to come.

On Duramax composite doors:

1. Both sides of the door must be coated in the same colour and same product. Different colours or products on different sides of the door are likely to cause the door to bow.
2. Dark colours are not recommended if the door is in direct sunlight.
3. Gloss finishes can sometimes show a 'wave' in the door surface. Parkwood recommends Satin finish.

Preparation:

1. Thoroughly wash all surfaces with liquid sugar soap. Rinse with clean water and allow to dry. Alternatively, use Resene Paint Prep and Housewash diluted, in accord with their instructions.
2. **Important: Scuff sand with 120-240 grit sandpaper or scotch bright pad. Missing this step will mean the finish is unlikely to adhere.**
3. Dust down surface, until it is dust free (acetone can be used but must be dry before painting). Do not use hydro-carbon based solvents to clean the surface as such products may leave a residue.
4. Lay door horizontally for painting

Paint Finish

Finishing: Ensure your primer has 'fibreglass' included in the suitable surfaces. Dulux Precision Maximum Strength Adhesion Primer or Resene Quick Dry Primer Undercoat are recommended. Apply two top coats of applicable solvent based or acrylic enamel designed for exterior exposure (e.g. Resene Lustacryl), of a colour of your choice, **sanding lightly between coats.**

Stain Finish

Finishing: Using a brush or rag, apply two coats of Resene Colourwood Pigmented stain to all surfaces of the door. Leave for recommended time and wipe off excess. Allow to dry then repeat. Apply three coats of Watty! Estapol Exterior Clear (or suitable alternative) sanding lightly between coats.

Caution

- When using stains, mineral spirits, paints, or other hazardous materials, always read and follow the manufacturer's instructions. Parkwood makes no representations as to the proper use of other manufacturers' products.
- When working with paints or solvents, make sure the working area is well ventilated. Keep away from heat and flame as materials may be combustible. Paints or solvents may cause skin and eye irritation. Avoid contact with skin and eyes. Keep out of reach of children.

Normal Maintenance

Even a well-finished composite door will be affected by exposure and weathering from sun, moisture, and air pollutants. It is considered normal to require maintenance when the surface begins to deteriorate.